

QR25DE JWT C1 CAMSHAFTS REQUIRE THE CYLINDER HEAD TO BE CLEARANCED TO ALLOW THE FRONT INTAKE LOBE TO CLEAR.



Completely seal off the head except the area to be clearanced using duct tape and plastic sheet (if the head is assembled). A sharp chisel can be used to cut away the 3 ribs that interfere with the front intake lobe. Remove all aluminum chips and tape, and check the cams for clearance before final assembly.

